



Complete Storage Systems

The quality you've come to expect from Lemanco Products combined with Chief's commitment in providing value & service to their customers.

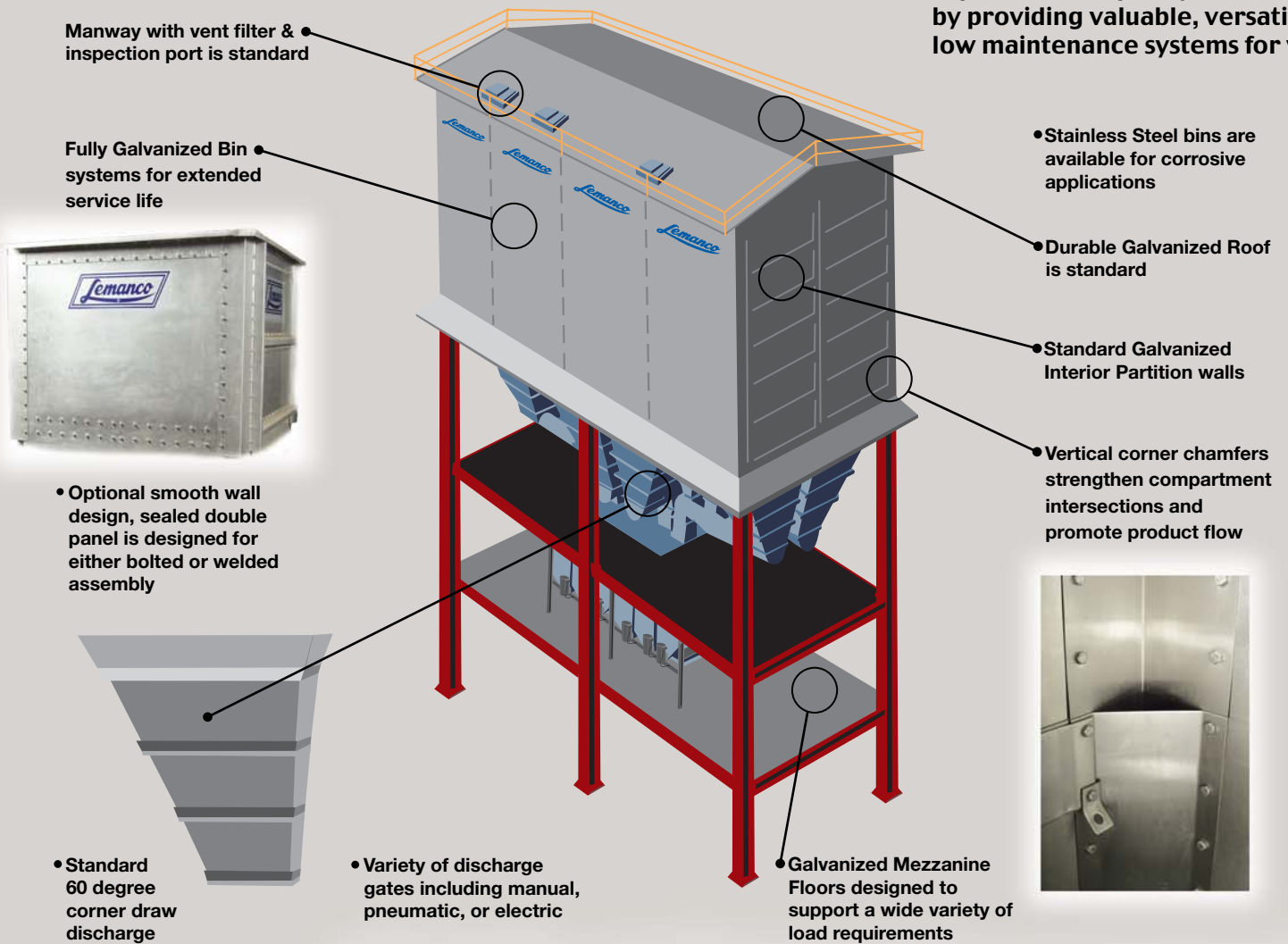


We Engineer Relationships

Modular Bin Systems

Lemanco Storage Systems are in use world-wide for any industry requiring storage and retrieval of dry bulk ingredients. Lemanco pre-engineered or custom designed storage systems provide efficient, economical storage to accommodate your specific application. The isolated bin compartments are ideally suited for the storing, processing, and handling of feed, grain, food products, and various chemicals. These bin clusters can be designed to support head houses and a variety of loading requirements. The functional and durable design of Lemanco's galvanized bins helps reduce the risk of damage from shock loading and bin wall flexing that can result from bridging of stored material. All Lemanco storage systems are designed with the contractor in mind for easy construction, offering a one piece hopper while remaining flexible for future additions or modifications to be added.

Chief utilizes state-of-the-art design to manufacture customer specific Lemanco storage systems. Our designs are continually being updated by Chief Engineers to ensure you receive the most value for your investment. Our fully galvanized bins along with adaptable bin configurations are examples of how the Lemanco reputation for quality continues by providing valuable, versatile, low maintenance systems for you.



Standard Bin Modules are offered in:

- 6ft., 7ft., 8ft., and 10ft. square or rectangular sizes
- Sidewalls extending up to 70ft.
- Storage of Materials weighing up to 150 lbs per cubic ft.
- Storage Capacities up to 8,042 cu. ft. per compartment

Your Partner in Quality, Service, and Stability

Micro Ingredient Batching Systems

The Micro Mate, Micro Ingredient Batching System is designed for simplicity and ease of operation while providing years of dependable reliable service with improved accuracy in the batching of micro-ingredients. The system eliminates hand-add mistakes therefore insuring consistent product quality and reducing liability exposure. The Micro Ingredient Batching System's control unit allows the user to set the system accordingly, significantly reducing labor costs as well as the cost of purchased ingredients. The Micro Ingredient Batching System is factory assembled and tested for quality and performance, therefore no job site assembly is required.

- **The Micro Mate Auger is designed for excellent product flow, metering, reducing material friction and the upward packing of ingredients.**
- **Stainless Steel one-piece scale hoppers prevent product build-up and improve clean out.**
- **Dust proof control systems.**

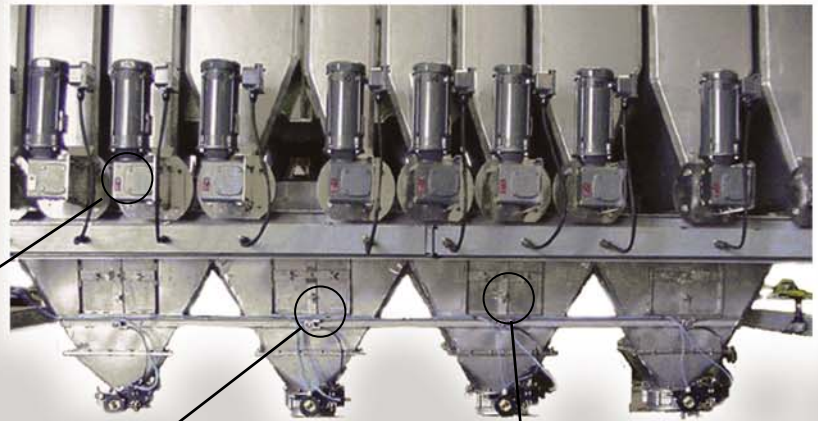


Center walk aisle, constructed from Carbon Steel Checker Plate with Kick-rail



Interior 45 degree corners to improve product flow and reduce bridging

Solid machined Stainless Steel auger shafts for long life and durability



Discharge hoppers are equipped with vibrators for better product flow

Unique latching inspection ports on each scale discharge hopper offers quick access and a dust tight seal

Micro Ingredient Batching Systems are offered in:

- 304 2B Stainless Steel Mass Flow Bins – 6, 8, 10 cu. ft. capacity bins
- Standard Models feature configurations from 4 to 24 bins
- Explosion proof 1 HP motors (230/460V) are standard

MICRO MATE

Modular Bin Systems Additional Options



Weigh Hopper/Scale

Suspended beneath the bins to speed the batching of products.



Mezzanine Floors

Designed for any elevation within the main support structure and will support specific load requirements.



Safety Equipment

Includes ladders, cages, platforms, catwalks, safety gates, etc., designed to meet O.S.H.A. requirements.



Head House

Varying sizes with multi-level floors to support and protect equipment and personnel without additional roof supports.

The quality of Lemanco combined with the experience of Chief

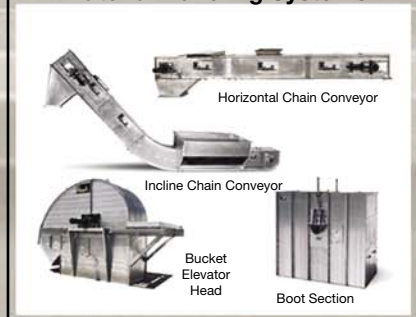
Chief Agri-Industrial Division believes you should have the opportunity to understand all the various options available using the Lemanco Modular Bin and Micro Ingredient Batching Systems. This gives you the options needed to develop the most beneficial system for your unique situation. Chief has the knowledge, experience, resources, and commitment to detail that will ensure total customer satisfaction.

Since 1954, Chief Industries, Inc. has provided dependable, innovative systems, custom designed to meet your diverse needs. More important, we have engineered enduring relationships based on an unwavering commitment to outstanding customer service.

For more than 50 years Chief Industries has earned the reputation of putting our customers first. We pledge in the future to remain committed to the highest standards of excellence and we want to thank our many customers around the globe for trusting their grain handling and storage needs to us. Call us today to discuss your upcoming project!

Additional Chief Products

Material Handling Systems



Commercial Bins



Aeration Systems



Chief Agri/Industrial is a division of Chief Industries, Inc. Established in 1954, Chief Industries, Inc. is a diversified organization providing a balanced range of products and services through its 16 divisions and subsidiaries.

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